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On the following page there is a MARKED-UP version of the replacement claim 9 for the amendment to the Specification located on Page 30, line 17 through Page 31, line 6 for Patent Application 09/757,738. This amendment complies with 37 CFR 1.121(b)(1)(iii).

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9. A consumable guide tube used in an electroslag process, said consumable guide tube configured to guide at least one welding wire into a welding cavity and transmits amperage to said at least one welding wire, comprising:

a first elongated strip and a second elongated strip where said first elongated strip and said second elongated strip each has a front face and a back face;

at least one longitudinal <u>channel</u> [channels] defined on said front face of said first elongated strip configured to receive at least one welding wire;

said front face of said first elongated strip jointed to said front face of said second elongated strip; and

a plurality of insulator modules coupled to said first elongated strip and said second elongated strip.

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The Applicant would like to thank the Examiner for the telephonic communications made on December 11, 2002.

Sincerely,

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